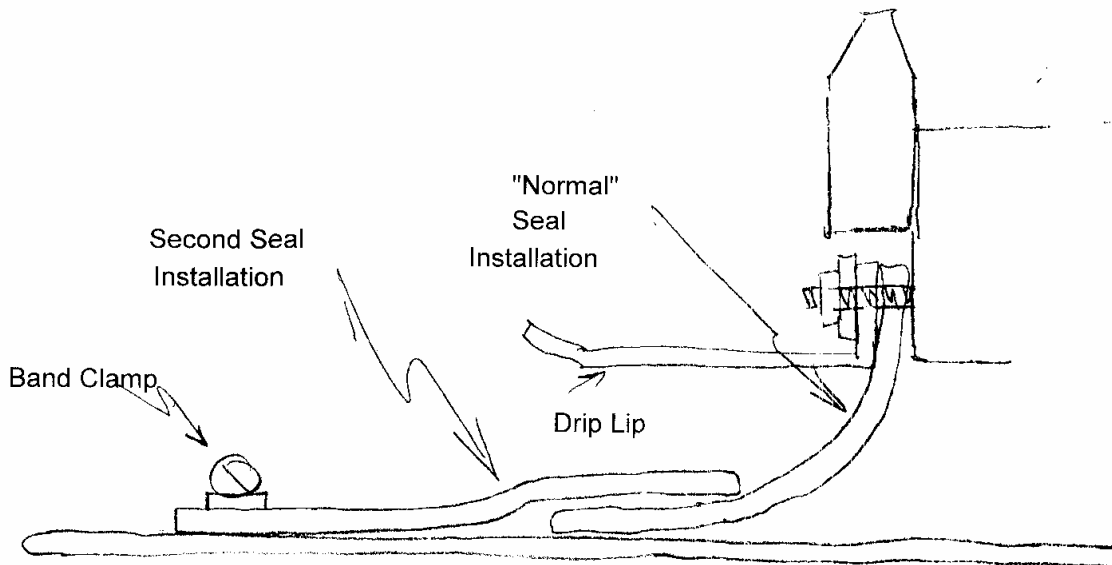


December 3, 2001

### KIT INSTRUCTIONS – KTW INTSEL

This intra-module seal was originally intended to connect to the bolt flange on the “female” section of the CBW. We have now added an extra unit-to-unit transition ring seal which will actually be installed on the male portion of the CBW. The T-bolt clamp which is included in the kit will fasten the rubber seal on the male portion of the CBW. This seal will overlap the seal attached to the bolt ring. The idea is to have an overlapping condition which would “contain” the lip of the seal which is connected to the bolt ring.

A cross-section picture is shown below:



INSTALLATION "CROSS SECTION VIEW" OF SECOND INTRAMODULE SEAL  
ON G2 AND G3 MILNOR CBW.

GLL/das